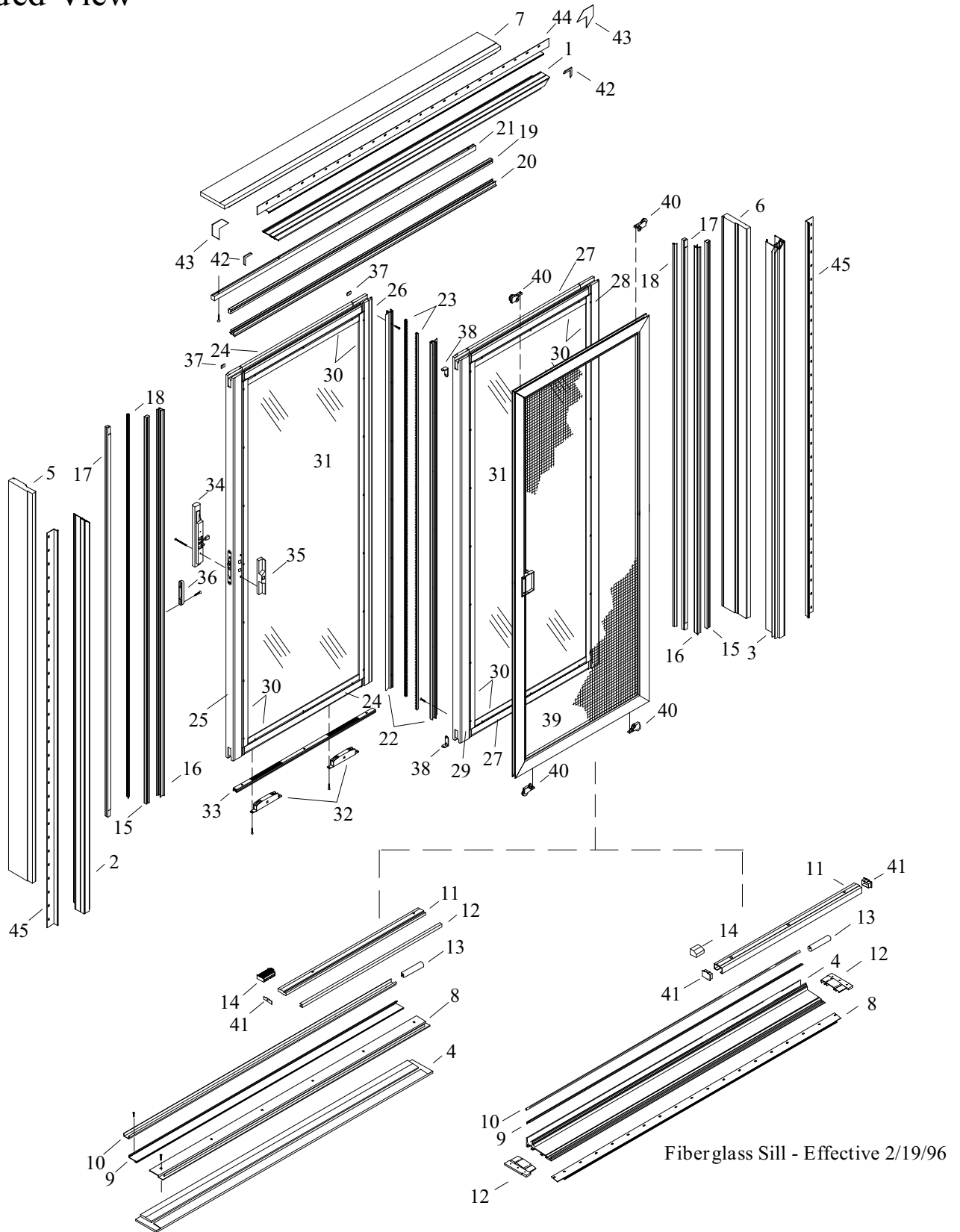

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Please note, replacement panels will be Energy Saver panels.	
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Exploded View



Sill Manufactured Prior to 2/19/96

Fiberglass Sill - Effective 2/19/96

CHES/CHES-F
Classic Aluminum Wood
Sliding Patio Doors

Classic Aluminum Wood Sliding Patio Door

CHES/CHES-F Replacement Parts



Parts List

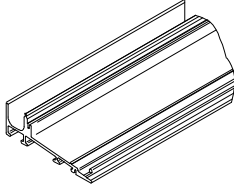
Sill Manufactured Prior to 2/19/96		Fiberglass Sill - Effective 2/19/96	
Item No.	Description	Item No.	Description
1.	Head Jamb Aluminum Extrusion	1.	Head Jamb Aluminum Extrusion
2.	Left Side Aluminum Extrusion	2.	Left Side Aluminum Extrusion
3.	Right Side Aluminum Extrusion	3.	Right Side Aluminum Extrusion
4.	Sill	4.	Sill
5.	Left Side Jamb	5.	Left Side Jamb
6.	Right Side Jamb	6.	Right Side Jamb
7.	Head Jamb	7.	Head Jamb
8.	Screen Track	8.	Sill Nailing Fin
9.	Frost Barrier	9.	Vinyl Sill Seal
10.	Door Track	10.	Stainless Steel Door Track
♦ 11.	Stationary Sill Stop	♦ 11.	Fiberglass Stationary Sill Stop
♦ 12.	Stationary Sill Nosing	♦ 12.	Sill Corner Key
13.	Door Bumper	13.	Door Bumper
14.	Saddle Interlock Plug with Block	14.	Dust Block
15.	Side Parting Stop	15.	Side Parting Stop
16.	Side Door Seal	16.	Side Door Seal
17.	Side Stop	17.	Side Stop
18.	Side Stop Weatherstrip	18.	Side Stop Weatherstrip
19.	Head Parting Stop	19.	Head Parting Stop
20.	Head Door Seal	20.	Head Door Seal
21.	Head Stop	21.	Head Stop
♦ 22.	Vinyl Interlock	♦ 22.	Vinyl Interlock
23.	Pile Weatherstrip	23.	Pile Weatherstrip
♦ 24.	Operating Top and Bottom Rail	♦ 24.	Operating Top and Bottom Rail
♦ 25.	Operating Stile	♦ 25.	Operating Stile
♦ 26.	Operating Meeting Stile	♦ 26.	Operating Meeting Stile
♦ 27.	Stationary Top and Bottom Rail	♦ 27.	Stationary Top and Bottom Rail
♦ 28.	Stationary Stile	♦ 28.	Stationary Stile
♦ 29.	Stationary Meeting Stile	♦ 29.	Stationary Meeting Stile
♦ 30.	Aluminum Exterior Glazing Bead	♦ 30.	Aluminum Exterior Glazing Bead
♦ 31.	Glass	♦ 31.	Glass
32.	Door Rollers	32.	Door Rollers
♦ 33.	U-Channel Weatherstrip	♦ 33.	U-Channel Weatherstrip
34.	Interior Wood Handle	34.	Interior Wood Handle
35.	Exterior Handle	35.	Exterior Handle
36.	Keeper	36.	Keeper
37.	Guide Buttons	37.	Guide Buttons
38.	Anti-Theft Brackets	38.	Anti-Theft Brackets
39.	Screen	39.	Screen
40.	Screen Rollers	40.	Screen Rollers
41.	Stationary Sill Stop End Cap	41.	Stationary Sill Stop End Cap (L or R)
42.	Corner Keys	42.	Corner Keys
43.	Nailing Fin Corner Pads	43.	Nailing Fin Corner Pads
44.	Head Nailing Fin	44.	Head Nailing Fin
45.	Side Nailing Fin	45.	Side Nailing Fin

♦ Part differs for French Patio Door.

♦ Part differs for French Patio Door.

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 Classic Aluminum Wood
 Sliding Patio Doors

Tracks, Stops and Miscellaneous



Item #4	Part No.
Fiberglass Sill (Effective 2/19/96 only)	
2-6 Fiberglass Sill	037267
2-8 Fiberglass Sill	037268
3-0 Fiberglass Sill	037269
4-0 Fiberglass Sill	037270
5-0 Fiberglass Sill	037230
5-4 Fiberglass Sill	037271
6-0 Fiberglass Sill	037231
8-0 Fiberglass Sill	037232
10-0 Fiberglass Sill	037272
12-0 Fiberglass Sill	037273
16-0 Fiberglass Sill	037274

Item #4	Part No.	
OXO Fiberglass Sill (Effective 2/19/96 only)	Left	Right
7-6 OXO Fiberglass Sill	019378	019379
8-0 OXO Fiberglass Sill	019380	019381
9-0 OXO Fiberglass Sill	039528	039625
12-0 OXO Fiberglass Sill	039529	039626

Item #4	Part No.	
French Fiberglass Sill (Effective 2/19/96 only)	Left	Right
2-6 French Fiberglass Sill		019374
2-8 French Fiberglass Sill		019375
3-0 French Fiberglass Sill		019376
4-0 French Fiberglass Sill		019377
7-6 French Fiberglass Sill	019382	019383
8-0 French Fiberglass Sill	019384	019385
9-0 French Fiberglass Sill	019386	019387
12-0 French Fiberglass Sill	019388	019389

Note: Parts drawings not to scale.

Classic Aluminum Wood Sliding Patio Door

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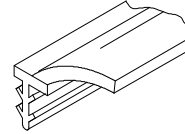
Replacement Parts



Tracks, Stops and Miscellaneous

Item #9 (Fiberglass Sill - Effective 2/19/96 only)

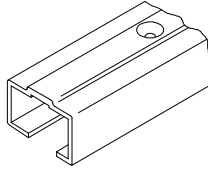
Vinyl Sill Seal - Black	Part No.
2-6 Sidelite Fiberglass Sill Seal	037323
2-8 Sidelite Fiberglass Sill Seal	037324
3-0 Sidelite Fiberglass Sill Seal	037325
4-0 Sidelite Fiberglass Sill Seal	037326
5-0 Fiberglass Sill Seal	037327
5-4 Fiberglass Sill Seal	037328
6-0 Fiberglass Sill Seal	037329
8-0 Fiberglass Sill Seal	037330
10-0 OXXO Fiberglass Sill Seal	037331
12-0 OXXO Fiberglass Sill Seal	037332
16-0 OXXO Fiberglass Sill Seal	037333



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Sliding Patio Doors

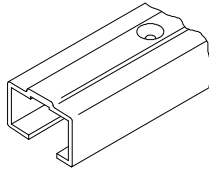
Note: Parts drawings not to scale.

Tracks, Stops and Miscellaneous



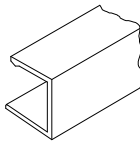
Item #11
(Fiberglass Sill - Effective 2/19/96 only)

Fiberglass Stationary Sill Stop	Part No.
2-6 Sidelite Fiberglass Sill Stop	037275
2-8 Sidelite Fiberglass Sill Stop	013133
3-0 Sidelite Fiberglass Sill Stop	037277
4-0 Sidelite Fiberglass Sill Stop	037278
5-0 Fiberglass Sill Stop	037279
5-4 Fiberglass Sill Stop	037280
6-0 Fiberglass Sill Stop	037281
8-0 Fiberglass Sill Stop	037282



Item #11
(Fiberglass Sill - Effective 2/19/96 only)

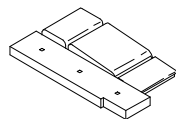
French Fiberglass Stationary Sill Stop	Part No.
2-6 Sidelite Fiberglass Sill Stop	037283
2-8 Sidelite Fiberglass Sill Stop	013141
3-0 Sidelite Fiberglass Sill Stop	037285
4-0 Sidelite Fiberglass Sill Stop	037286
5-0 Fiberglass Sill Stop	019483
5-4 Fiberglass Sill Stop	019484
6-0 Fiberglass Sill Stop	019485
8-0 Fiberglass Sill Stop	019486



Item #12
(Sill Manufactured Prior to 2/19/96 only)

Stationary Sill Nosing	Part No.			
	Bronze	White	Sand	Green
8-0 Stationary Sill Nosing*	024468	024467	024469	032950

* Cut down or butt together for other sizes.



Item #12 (Fiberglass Sill - Effective 2/19/96 only)

Sill Corner Key	Part No.	
	Left	Right
Fiberglass Sill Corner Key	037422	037423

Note: Parts drawings not to scale.

Classic Aluminum Wood Sliding Patio Door

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Replacement Parts



Tracks, Stops and Miscellaneous

Item #15

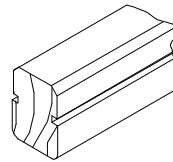
Fiberglass Sill Side Parting Stops	Part No.
RETRO Side Parting Stop (2 required)	209718
6-6 (Old 6-8) Side Parting Stop (2 required)	206567
6-10 Side Parting Stop (2 required)	209719
7-2 Side Parting Stop (2 required)	209720
8-0 Side Parting Stop (2 required)	206568

Item #16

Fiberglass Sill Vinyl Side Door Seal	Part No.
RETRO Side Door Seal (2 required)	013279
6-10 Side Door Seal (2 required)	013304
7-2 Side Door Seal (2 required)	013307
8-0 Side Door Seal (2 required)	037342

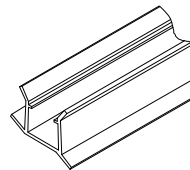
Item #19

Head Parting Stops	Part No.
5-0 Head Parting Stop	202082
5-4 Head Parting Stop	205839
6-0 Head Parting Stop	201232
8-0 Head Parting Stop	201597
10-0 OXXO Head Parting Stop	202964
12-0 OXXO Head Parting Stop	202965
16-0 OXXO Head Parting Stop	202966



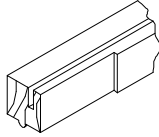
Item #20

Vinyl Head Door Seal	Part No.
5-0 Head Door Seal	015624
5-4 Head Door Seal	019345
6-0 Head Door Seal	015625
8-0 Head Door Seal	015626
10-0 OXXO Head Door Seal	016592
12-0 OXXO Head Door Seal	015629
16-0 OXXO Head Door Seal	015630



Note: Parts drawings not to scale.

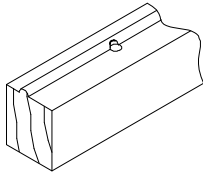
Tracks, Stops and Miscellaneous



Item #17

Side Stops	Part No.
RETRO Side Stop	209721
6-6 (Old 6-8) Side Stop	206570
6-10 Side Stop	209722
7-2 Side Stop	209723
8-0 Side Stop	206571

Note: Side Stops do not include weatherstrip.



Item #21

Head Stops	Part No.
5-0 Head Stop	202083
5-4 Head Stop	205842
6-0 Head Stop	201580
8-0 Head Stop	201596
10-0 OXXO Head Stop	202958
12-0 OXXO Head Stop	202959
16-0 OXXO Head Stop	202960

Note: Parts drawings not to scale.

Classic Aluminum Wood Sliding Patio Door

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Replacement Parts



Tracks, Stops and Miscellaneous

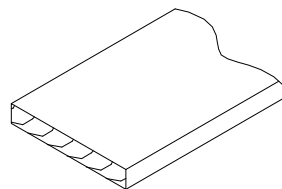
Item #41

(Fiberglass Sill - Effective 2/19/96 only)

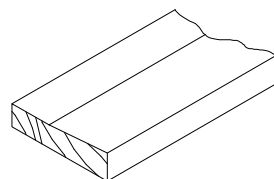
Stationary Sill End Cap	Part No.
Stationary Sill End Cap - Left	076596
Stationary Sill End Cap - Right	076597



Sill Head Inside Stops - Sidelites (Not Shown)	Part No.
2-6 Head Inside Stop	202081
2-8 Head Inside Stop	210816
3-0 Head Inside Stop	201546
4-0 Head Inside Stop	201606
2-6 French Head Inside Stop	210817
2-8 French Head Inside Stop	210818
3-0 French Head Inside Stop	210819
4-0 French Head Inside Stop	210820



Sill Side Inside Stops - Sidelites (Not Shown)	Part No.
RETRO Inside Stop	209715
6-6 (Old 6-8) Inside Stop	206636
6-10 Inside Stop	209716
7-2 Inside Stop	209717
8-0 Inside Stop	206637



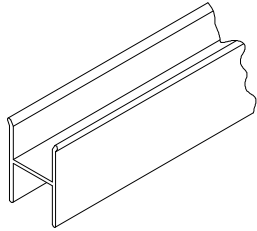
(Sill Manufactured Prior to 2/19/96 only) Inside Sill Stop - Sidelites (Not Shown)	Part No.
4-0 Inside Sill Stop*	201607

* Cut down or butt together for other sizes.

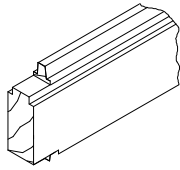
Note: Parts drawings not to scale.

CHES/CHES-F
 Classic Aluminum Wood
 Sliding Patio Doors

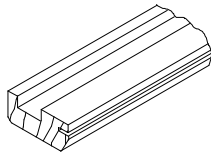
Tracks, Stops and Miscellaneous



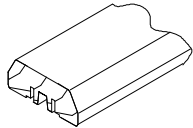
OXXO Screen Astragal (Not Shown)	Egg-shell	Part No.					Brick Red
		Bronze	White	Sand	Green		
RETRO OXXO Screen Interlock	014082	013583	013579	013587	013591	014086	
6-6 (Old 6-8) OXXO Screen Interlock	078572	038646	038645	038647	038648	078574	
6-10 OXXO Screen Interlock	014083	013584	013580	013588	013592	014087	
7-2 OXXO Screen Interlock	014084	013585	013581	013589	013593	014088	
8-0 OXXO Screen Interlock	078573	038650	038649	038651	038562	078575	



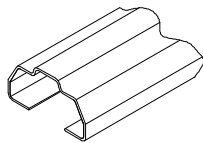
OXXO Astragal (Not Shown)	Part No.
RETRO OXXO Astragal	209732
6-6 (Old 6-8) OXXO Astragal	205786
6-10 OXXO Astragal	209733
7-2 OXXO Astragal	209734
8-0 OXXO Astragal	205787



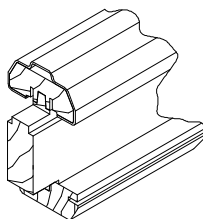
OXXO Astragal Interior Cap (Not Shown)	Part No.
RETRO OXXO Astragal Interior Cap	209735
6-6 (Old 6-8) OXXO Astragal Interior Cap	250788
6-10 OXXO Astragal Interior Cap	209736
7-2 OXXO Astragal Interior Cap	209737
8-0 OXXO Astragal Interior Cap	205789



OXXO Astragal Exterior Cap (Not Shown)	Part No.
RETRO OXXO Astragal Exterior Cap	209738
6-6 (Old 6-8) OXXO Astragal Exterior Cap	205790
6-10 OXXO Astragal Exterior Cap	209739
7-2 OXXO Astragal Exterior Cap	209740
8-0 OXXO Astragal Exterior Cap	205791



OXXO Astragal Cover (Not Shown)	Egg-shell	Part No.					Brick Red
		Bronze	White	Sand	Green		
RETRO OXXO Astragal Cover	014106	014094	014090	014098	014102	014110	
6-6 (Old 6-8) OXXO Astragal Cover	078576	024474	024473	024475	035019	078578	
6-10 OXXO Astragal Cover	014107	014095	014091	014099	014103	014111	
7-2 OXXO Astragal Cover	014108	014096	014092	014100	014104	014112	
8-0 OXXO Astragal Cover	078577	024477	024476	024478	035020	078579	



OXXO Astragal Assembly (Not Shown)	Part No.					Egg-shell	Brick Red
	White	Bronze	Sand	Green			
RETRO OXXO Astragal Assembly	606700	606697	606703	606706	606694	606709	
Old 6-8 OXXO Astragal Assembly	602782	602781	603350	604734	602780	604735	
6-10 OXXO Astragal Assembly	606701	606698	606704	606707	606695	606710	
7-2 OXXO Astragal Assembly	606702	606699	606705	606708	606696	606711	
8-0 OXXO Astragal Assembly	602786	602785	603351	604736	602784	604737	

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Sliding Patio Doors

Note: Parts drawings not to scale.

Classic Aluminum Wood Sliding Patio Door CHES/CHES-F

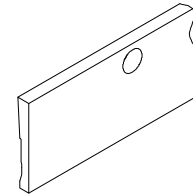
Replacement Parts



Glass Bead

Item #30 Glass Head Glazing Bead	Part No.					
	Egg-shell	Bronze	White	Sand	Green	Brick Red
2-6 Glass Bead	078560	013436	013435	016129	032984	078566
2-8 Glass Bead	014070	024550	024549	024551	032985	014071
3-0 Glass Bead	078561	012183	011538	016130	032986	078567
4-0 Glass Bead	078562	012195	012194	016131	032987	078568

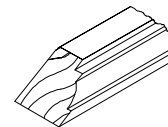
Item #30 Glass Side Glazing Bead	Part No.					
	Egg-shell	Bronze	White	Sand	Green	Brick Red
RETRO Glass Bead	014075	013262	013265	013268	014072	014078
6-6 (Old 6-8) Glass Bead	078564	012182	011536	016132	032989	078570
6-10 Glass Bead	014076	013263	013266	013269	014073	014079
7-2 Glass Bead	014077	013264	013267	019560	014074	014080
8-0 Glass Bead	078565	013789	013788	016133	032990	078571



Aluminum Glazing Bead is precut. Apply using 1/16" x 1/2" Foam Glazing Tape between aluminum glazing bead and exterior face of the glass and between wood sash and interior face of the glass. Screw tight to stile and rails.

L/F 1/2" Black Foam Glaze Tape (200' per Roll)	013303
1/16" x 1/2" x 50' Roll Black Foam Glaze Tape	011831

Glass Bead (Interior - Not Shown)	Part No.
L/F Glass Bead	203759

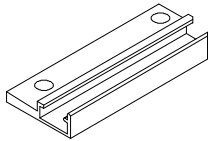
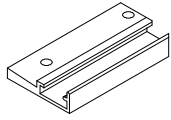


L/F 3 MM Glass Bead	211453
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Note: Parts drawings not to scale.

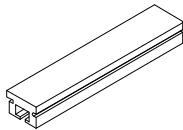
CHES/CHES-F
Classic Aluminum Wood
Sliding Patio Doors

Glass Bead



Item #30 Glass Stile Glazing Bead	Egg-shell	Part No.					Brick Red
		Bronze	White	Sand	Green		
3 MM Glass							
Retro Glass Bead	090994	090974	090979	090984	090989	090999	
6-10 Glass Bead	090995	090975	090980	090985	090990	091000	
7-2 Glass Bead	090996	090976	090981	090986	090991	091001	
8-0 Glass Bead	090997	090977	090982	090987	090992	091002	
4 MM Glass							
Retro Glass Bead	091048	091028	091033	091038	091043	091053	
6-10 Glass Bead	091049	091029	091034	091039	091044	091054	
7-2 Glass Bead	091050	091030	091035	091040	091045	091055	
8-0 Glass Bead	091051	091031	091036	091041	091046	091056	

Item #30 Glass Rail Glazing Bead	Egg-shell	Part No.					Brick Red
		Bronze	White	Sand	Green		
3 MM Glass							
2-6 Glass Bead	090965	090949	090953	090957	090961	090969	
2-8 Glass Bead	090966	090950	090954	090958	090962	090970	
3-0 Glass Bead	090967	090951	090955	090959	090963	090971	
4-0 Glass Bead	090968	090952	090956	090960	090964	090972	
4 MM Glass							
2-6 Glass Bead	091019	091003	091007	091011	091015	091023	
2-8 Glass Bead	091020	091004	091008	091012	091016	091024	
3-0 Glass Bead	091021	091005	091009	091013	091017	091025	
4-0 Glass Bead	091022	091006	091010	091014	091018	091026	



Thermal Break (Not Shown)	Part No.
L/F Glass Bead	090730

Note: Parts drawings not to scale.

Classic Aluminum Wood Sliding Patio Door

CHES/CHES-F Replacement Parts



Tempered Glass

Item #31 Glass

Door Size	Glass Size	Low-E			
		Insulating	Standard Low-E	Climate Control*	Super Sun Blocker*
		Part No.	Part No.		
2-6 x Retro	24-1/2 x 72-7/16	512841	512853		
2-8 x Retro	26-1/2 x 72-7/16	512842	517806		
3-0 x Retro	30-1/2 x 72-7/16	512843	512855		
4-0 x Retro	42-1/2 x 72-7/16	512844	512856		
2-6 x 6-8	24-1/2 x 73-3/4	510677	512857		
2-8 x 6-8	26-1/2 x 73-3/4	N/A	N/A		
3-0 x 6-8	30-1/2 x 73-3/4	510312	512858		
4-0 x 6-8	42-1/2 x 73-3/4	510369	512859		
2-6 x 6-10	24-1/2 x 75-7/16	515892	517922		
2-8 x 6-10	26-1/2 x 75-7/16	515898	517925		
3-0 x 6-10	30-1/2 x 75-7/16	515904	517928		
4-0 x 6-10	42-1/2 x 75-7/16	515910	517931		
2-6 x 7-2	24-1/2 x 79-3/4	515916	517934		
2-8 x 7-2	26-1/2 x 79-3/4	515922	517937		
3-0 x 7-2	30-1/2 x 79-3/4	515928	517940		
4-0 x 7-2	42-1/2 x 79-3/4	515934	517943		
2-6 x 8-0	24-1/2 x 89-1/4	517911	515147		
2-8 x 8-0	26-1/2 x 89-1/4	515934	517948		
3-0 x 8-0	30-1/2 x 89-1/4	510949	512860		
4-0 x 8-0	42-1/2 x 89-1/4	510952	512861		

* Climate Control and Super Sun Blocker do not have part numbers.

Tech Tip: Hurd recommends glass only for replacement.

CHES/CHES-F
Classic Aluminum Wood
Sliding Patio Doors



Classic Aluminum Wood Sliding Patio Door Replacement Parts

CHES/CHES-F

Tempered Glass

Glass - French Sliding Doors (Not Shown)

Operating/Stationary

Door Size	Glass Size			Low-E	
		Insulating	Standard Low-E	Climate Control*	Super Sun Blocker*
		Part No.	Part No.		
2-6 x 6-8	22-1/2 x 70	512652	512874		
2-8 x 6-8	24-1/2 x 70	N/A	N/A		
3-0 x 6-8	28-1/2 x 70	512664	512875		
4-0 x 6-8	40-1/2 x 70	512676	512876		
2-6 x Retro	22-1/2 x 68-11/16	515949	517643		
2-8 x Retro	24-1/2 x 68-11/16	515954	517644		
3-0 x Retro	28-1/2 x 68-11/16	515959	517645		
4-0 x Retro	40-1/2 x 68-11/16	515964	517646		
2-6 x 6-10	22-1/2 x 68-11/16	515949	517643		
2-8 x 6-10	24-1/2 x 68-11/16	515954	517644		
3-0 x 6-10	28-1/2 x 68-11/16	515959	517645		
4-0 x 6-10	40-1/2 x 68-11/16	515964	517646		
2-6 x 7-2	22-1/2 x 73	517777	521335		
2-8 x 7-2	24-1/2 x 73	517782	521336		
3-0 x 7-2	28-1/2 x 73	517787	521337		
4-0 x 7-2	40-1/2 x 73	517792	521338		
2-6 x 8-0	22-1/2 x 82-1/2	514822	514823		
2-8 x 8-0	24-1/2 x 82-1/2	517798	N/A		
3-0 x 8-0	28-1/2 x 82-1/2	512700	512877		
4-0 x 8-0	40-1/2 x 82-1/2	512712	512972		

Sidelite - French Sliding Doors (Not Shown)

Door Size	Glass Size			Low-E	
		Insulating	Standard Low-E	Climate Control*	Super Sun Blocker*
		Part No	Part No.		
2-6 x 6-8	21-9/16 x 70	512652	512874		
2-8 x 6-8	23-9/16 x 70	N/A	N/A		
3-0 x 6-8	27-9/16 x 70	512664	512875		
4-0 x 6-8	39-9/16 x 70	512676	512876		
2-6 x Retro	22-1/2 x 68-11/16	515949	517643		
2-8 x Retro	24-1/2 x 68-11/16	515954	517644		
3-0 x Retro	28-1/2 x 68-11/16	515959	517645		
4-0 x Retro	40-1/2 x 68-11/16	515964	517646		
2-6 x 6-10	22-1/2 x 68-11/16	515949	517643		
2-8 x 6-10	24-1/2 x 68-11/16	515954	517644		
3-0 x 6-10	28-1/2 x 68-11/16	515959	517645		
4-0 x 6-10	40-1/2 x 68-11/16	515964	517646		
2-6 x 7-2	22-1/2 x 73	517777	521335		
2-8 x 7-2	24-1/2 x 73	517782	521336		
3-0 x 7-2	28-1/2 x 73	517787	521337		
4-0 x 7-2	40-1/2 x 73	517792	521338		
2-6 x 8-0	22-1/2 x 82-1/2	514822	514823		
2-8 x 8-0	24-1/2 x 82-1/2	517798	N/A		
3-0 x 8-0	28-1/2 x 82-1/2	512700	512877		
4-0 x 8-0	40-1/2 x 82-1/2	512712	512972		

* Climate Control and Super Sun Blocker do not have part numbers.
Tech Tip: Hurd recommends glass only for replacement.

CHES/CHES-F
Classic Aluminum Wood
Sliding Patio Doors

Classic Aluminum Wood Sliding Patio Door

CHES/CHES-F Replacement Parts



Screens

CHES/CHES-F Fiberglass Sill Screen Schedule

Part No.

Unit Size	Screen Size	Eggshell	Bronze	White	Sand	Green	Brick Red	
2-6 Retro	Single	28-3/4 x 77-29/32	014563	014478	014435	014370	014307	014575
2-8 Retro	Single	30-3/4 x 77-29/32	014564	014479	014436	014371	014308	014576
3-0 Retro	Single	34-3/4 x 77-29/32	014565	014480	014437	014372	014314	014577
4-0 Retro	Single	46-3/4 x 77-29/32	014566	014481	014438	014373	014315	014578
2-6 x 6-10	Single	28-3/4 x 80-29/32	019516	019355	019351	019514	019512	019518
2-8 x 6-10	Single	30-3/4 x 80-29/32	019524	019357	019353	019522	019520	019526
3-0 x 6-10	Single	34-3/4 x 80-29/32	014568	014495	014446	014375	014360	014580
4-0 x 6-10	Single	46-3/4 x 80-29/32	014570	014505	014473	014377	014362	014582
2-6 x 7-2	Left	28-3/4 x 85-7/32	019531	019362	019358	019529	019527	019533
2-6 x 7-2	Right	28-3/4 x 85-7/32	019532	019363	019359	019530	019528	019534
2-8 x 7-2	Left	30-3/4 x 85-7/32	019539	019364	019360	019537	019535	019541
2-8 x 7-2	Right	30-3/4 x 85-7/32	019540	019365	019361	019538	019536	019542
3-0 x 7-2	Left	34-3/4 x 85-7/32	014571	014506	014474	014383	014363	014583
3-0 x 7-2	Right	34-3/4 x 85-7/32	014572	014507	014475	014384	014364	014584
4-0 x 7-2	Left	46-3/4 x 85-7/32	014573	014561	014476	014385	014365	014585
4-0 x 7-2	Right	46-3/4 x 85-7/32	014574	014562	014477	014399	014369	014618
2-6 x 8-0	Left	28-3/4 x 94-23/32	076103	070526	010291	074500	012946	019543
2-6 x 8-0	Right	28-3/4 x 94-23/32	076104	010550	020292	072027	012945	019544
2-8 x 8-0	Left	30-3/4 x 94-23/32	019549	019372	019368	019547	019545	019551
2-8 x 8-0	Right	30-3/4 x 94-23/32	019550	019373	019369	019548	019546	019552
3-0 x 8-0	Left	34-3/4 x 94-23/32	073141	037361	037349	037373	037385	073278
3-0 x 8-0	Right	34-3/4 x 94-23/32	073142	037362	037350	037374	037386	073279
4-0 x 8-0	Left	46-3/4 x 94-23/32	073143	037363	037351	037375	037387	073280
4-0 x 8-0	Right	46-3/4 x 94-23/32	073144	037364	037352	037376	037388	073281

Old 6-8 CHES/CHES-F Fiberglass Sill Screen Schedule

Part No.

Unit Size	Screen Size	Eggshell	Bronze	White	Sand	Green	Brick Red	
2-6 x 6-8	Single	28-3/4 x 79-7/32	N/A	037357	037345	037369	037381	N/A
3-0 x 6-8	Single	34-3/4 x 79-7/32	N/A	037359	037347	037371	037383	N/A
4-0 x 6-8	Single	46-3/4 x 79-7/32	N/A	037360	037348	037372	037384	N/A

CHES/CHES-F Aluminum Sill Screen Schedule

Part No.

Unit Size	Screen Size	Eggshell	Bronze	White	Sand	Green	Brick Red	
2-6 x 6-8 (Old 6-8)	Single	24-3/4 x 78-11/16	N/A	014958	014955	015586	N/A	N/A
3-0 x 6-8 (Old 6-8)	Single	34-3/4 x 78-11/16	N/A	014959	014956	015587	N/A	N/A
4-0 x 6-8 (Old 6-8)	Single	46-3/4 x 78-11/16	N/A	014960	014957	015588	N/A	N/A
3-0 x 8-0	Left	35-5/16 x 94-3/16	N/A	014967	014965	016114	N/A	N/A
4-0 x 8-0	Left	46-5/16 x 94-3/16	N/A	014968	014966	016116	N/A	N/A
3-0 x 8-0	Right	35-5/16 x 94-3/16	N/A	014963	014961	016113	N/A	N/A
4-0 x 8-0	Right	46-5/16 x 94-3/16	N/A	014964	014962	016115	N/A	N/A



Classic Aluminum Wood Sliding Patio Door Replacement Parts CHES/CHES-F

Panel Assembly

Insulating

Panel Size	Panel Dimensions	Active Operating Panels	Inactive Stationary Panels	Fixed Sidelite Panels
2-6 x Retro	29-1/2 x 76-11/16	Please note, replacement panels will be Energy Saver panels. Classic Sliding Patio Door, Replacing the Stationary and Operating Panels with new Energy Saver Panels		
2-8 x Retro	31-1/2 x 76-11/16			
3-0 x Retro	35-1/2 x 76-11/16			
4-0 x Retro	47-1/2 x 76-11/16			
2-6 x 6-8	29-1/2 x 78	ORDERING/SIZING 1) For ordering replacement stationary energy saver panel to replace a classic stationary panel please provide the exact width and height of your existing panel. 2) For ordering replacement active energy saver panel to replace a classic active panel, please provide the width and height of existing active panel. ADD 1/4" to the width measurement for ordering. Height is as measured. 3) Replacing both active and stationary panels will be a combination of the 2 above.		
2-8 x 6-8	31-1/2 x 78			
3-0 x 6-8	35-1/2 x 78			
4-0 x 6-8	47-1/2 x 78			
2-6 x 6-10	29-1/2 x 79-11/16			
2-8 x 6-10	31-1/2 x 79-11/16			
3-0 x 6-10	35-1/2 x 79-11/16			
4-0 x 6-10	47-1/2 x 79-11/16			
2-6 x 7-2	29-1/2 x 84			
2-8 x 7-2	31-1/2 x 84			
3-0 x 7-2	35-1/2 x 84			
4-0 x 7-2	47-1/2 x 84			
2-6 x 8-0	29-1/2 x 93-1/2			
2-8 x 8-0	31-1/2 x 93-1/2			
3-0 x 8-0	35-1/2 x 93-1/2			
4-0 x 8-0	47-1/2 x 93-1/2			

Low-E

Panel Size	Panel Dimensions	Active Operating Panels	Inactive Stationary Panels	Fixed Sidelite Panels
2-6 x Retro	29-1/2 x 76-11/16	Please note, replacement panels will be Energy Saver panels. Classic Sliding Patio Door, Replacing the Stationary and Operating Panels with new Energy Saver Panels		
2-8 x Retro	31-1/2 x 76-11/16			
3-0 x Retro	35-1/2 x 76-11/16			
4-0 x Retro	47-1/2 x 76-11/16			
2-6 x 6-8	29-1/2 x 78	ORDERING/SIZING 1) For ordering replacement stationary energy saver panel to replace a classic stationary panel please provide the exact width and height of your existing panel. 2) For ordering replacement active energy saver panel to replace a classic active panel, please provide the width and height of existing active panel. ADD 1/4" to the width measurement for ordering. Height is as measured. 3) Replacing both active and stationary panels will be a combination of the 2 above.		
2-8 x 6-8	31-1/2 x 78			
3-0 x 6-8	35-1/2 x 78			
4-0 x 6-8	47-1/2 x 78			
2-6 x 6-10	29-1/2 x 79-11/16			
2-8 x 6-10	31-1/2 x 79-11/16			
3-0 x 6-10	35-1/2 x 79-11/16			
4-0 x 6-10	47-1/2 x 79-11/16			
2-6 x 7-2	29-1/2 x 84			
2-8 x 7-2	31-1/2 x 84			
3-0 x 7-2	35-1/2 x 84			
4-0 x 7-2	47-1/2 x 84			
2-6 x 8-0	29-1/2 x 93-1/2			
2-8 x 8-0	31-1/2 x 93-1/2			
3-0 x 8-0	35-1/2 x 93-1/2			
4-0 x 8-0	47-1/2 x 93-1/2			

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 Classic Aluminum Wood
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Classic Aluminum Wood Sliding Patio Door CHES/CHES-F

Replacement Parts



Panel Assembly

Insulating, Low-E, Low-E Climate Control, Low-E Super Sun BLocker

Panel Size	Panel Dimensions	Active Operating Panels	Inactive Stationary Panels	Fixed Sidelite Panels
2-6 x Retro	29-1/2 x 76-11/16	<p>Please note, replacement panels will be Energy Saver panels.</p> <p>Classic Sliding Patio Door, Replacing the Stationary and Operating Panels with new Energy Saver Panels</p> <p>ORDERING/SIZING</p> <p>1) For ordering replacement stationary energy saver panel to replace a classic stationary panel please provide the exact width and height of your existing panel.</p> <p>2) For ordering replacement active energy saver panel to replace a classic active panel, please provide the width and height of existing active panel. ADD 1/4" to the width measurement for ordering. Height is as measured.</p> <p>3) Replacing both active and stationary panels will be a combination of the 2 above.</p>		
2-8 x Retro	31-1/2 x 76-11/16			
3-0 x Retro	35-1/2 x 76-11/16			
4-0 x Retro	47-1/2 x 76-11/16			
2-6 x 6-8	29-1/2 x 78	<p>ORDERING/SIZING</p> <p>1) For ordering replacement stationary energy saver panel to replace a classic stationary panel please provide the exact width and height of your existing panel.</p> <p>2) For ordering replacement active energy saver panel to replace a classic active panel, please provide the width and height of existing active panel. ADD 1/4" to the width measurement for ordering. Height is as measured.</p> <p>3) Replacing both active and stationary panels will be a combination of the 2 above.</p>		
2-8 x 6-8	31-1/2 x 78			
3-0 x 6-8	35-1/2 x 78			
4-0 x 6-8	47-1/2 x 78			
2-6 x 6-10	29-1/2 x 79-11/16	<p>ORDERING/SIZING</p> <p>1) For ordering replacement stationary energy saver panel to replace a classic stationary panel please provide the exact width and height of your existing panel.</p> <p>2) For ordering replacement active energy saver panel to replace a classic active panel, please provide the width and height of existing active panel. ADD 1/4" to the width measurement for ordering. Height is as measured.</p> <p>3) Replacing both active and stationary panels will be a combination of the 2 above.</p>		
2-8 x 6-10	31-1/2 x 79-11/16			
3-0 x 6-10	35-1/2 x 79-11/16			
4-0 x 6-10	47-1/2 x 79-11/16			
2-6 x 7-2	29-1/2 x 84	<p>ORDERING/SIZING</p> <p>1) For ordering replacement stationary energy saver panel to replace a classic stationary panel please provide the exact width and height of your existing panel.</p> <p>2) For ordering replacement active energy saver panel to replace a classic active panel, please provide the width and height of existing active panel. ADD 1/4" to the width measurement for ordering. Height is as measured.</p> <p>3) Replacing both active and stationary panels will be a combination of the 2 above.</p>		
2-8 x 7-2	31-1/2 x 84			
3-0 x 7-2	35-1/2 x 84			
4-0 x 7-2	47-1/2 x 84			
2-6 x 8-0	29-1/2 x 93-1/2	<p>ORDERING/SIZING</p> <p>1) For ordering replacement stationary energy saver panel to replace a classic stationary panel please provide the exact width and height of your existing panel.</p> <p>2) For ordering replacement active energy saver panel to replace a classic active panel, please provide the width and height of existing active panel. ADD 1/4" to the width measurement for ordering. Height is as measured.</p> <p>3) Replacing both active and stationary panels will be a combination of the 2 above.</p>		
2-8 x 8-0	31-1/2 x 93-1/2			
3-0 x 8-0	35-1/2 x 93-1/2			
4-0 x 8-0	47-1/2 x 93-1/2			

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Classic Aluminum Wood Sliding Patio Door

Replacement Parts

CHES/CHES-F

Panel Assembly

Low-E Super Sun Blocker

Panel Size	Panel Dimensions	Active Operating Panels	Inactive Stationary Panels	Fixed Sidelite Panels
2-6 x Retro	29-1/2 x 76-11/16	Please note, replacement panels will be Energy Saver panels. Classic Sliding Patio Door, Replacing the Stationary and Operating Panels with new Energy Saver Panels		
2-8 x Retro	31-1/2 x 76-11/16			
3-0 x Retro	35-1/2 x 76-11/16			
4-0 x Retro	47-1/2 x 76-11/16			
2-6 x 6-8	29-1/2 x 78	ORDERING/SIZING 1) For ordering replacement stationary energy saver panel to replace a classic stationary panel please provide the exact width and height of your existing panel. 2) For ordering replacement active energy saver panel to replace a classic active panel, please provide the width and height of existing active panel. ADD 1/4" to the width measurement for ordering. Height is as measured. 3) Replacing both active and stationary panels will be a combination of the 2 above.		
2-8 x 6-8	31-1/2 x 78			
3-0 x 6-8	35-1/2 x 78			
4-0 x 6-8	47-1/2 x 78			
2-6 x 6-10	29-1/2 x 79-11/16			
2-8 x 6-10	31-1/2 x 79-11/16			
3-0 x 6-10	35-1/2 x 79-11/16			
4-0 x 6-10	47-1/2 x 79-11/16			
2-6 x 7-2	29-1/2 x 84			
2-8 x 7-2	31-1/2 x 84			
3-0 x 7-2	35-1/2 x 84			
4-0 x 7-2	47-1/2 x 84			
2-6 x 8-0	29-1/2 x 93-1/2			
2-8 x 8-0	31-1/2 x 93-1/2			
3-0 x 8-0	35-1/2 x 93-1/2			
4-0 x 8-0	47-1/2 x 93-1/2			

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Classic Aluminum Wood Sliding Patio Door

CHES/CHES-F

Replacement Parts



French Panel Assembly

Insulating, Low-E, Low-E Climate Control, Low-E Super Sun BLocker

Panel Size	Panel Dimensions	Active Operating Panels	Inactive Stationary Panels	Fixed Sidelite Panels
2-6 x Retro	30-15/32 x 76-11/16	<p>Please note, replacement panels will be Energy Saver panels.</p> <p>Classic Sliding Patio Door, Replacing the Stationary and Operating Panels with new Energy Saver Panels</p> <p>ORDERING/SIZING</p> <p>1) For ordering replacement stationary energy saver panel to replace a classic stationary panel please provide the exact width and height of your existing panel.</p> <p>2) For ordering replacement active energy saver panel to replace a classic active panel, please provide the width and height of existing active panel. ADD 1/4" to the width measurement for ordering. Height is as measured.</p> <p>3) Replacing both active and stationary panels will be a combination of the 2 above.</p>		
2-8 x Retro	32-15/32 x 76-11/16			
3-0 x Retro	36-15/32 x 76-11/16			
4-0 x Retro	48-15/32 x 76-11/16			
2-6 x 6-8	30-1/2 x 78			
2-8 x 6-8	32-1/2 x 78			
3-0 x 6-8	36-1/2 x 78			
4-0 x 6-8	48-1/2 x 78			
2-6 x 6-10	30-15/32 x 79-11/16			
2-8 x 6-10	32-15/32 x 79-11/16			
3-0 x 6-10	36-15/32 x 79-11/16			
4-0 x 6-10	48-15/32 x 79-11/16			
2-6 x 7-2	30-15/32 x 84			
2-8 x 7-2	32-15/32 x 84			
3-0 x 7-2	36-15/32 x 84			
4-0 x 7-2	48-15/32 x 84			
2-6 x 8-0	30-15/32 x 93-1/2			
2-8 x 8-0	32-15/32 x 93-1/2			
3-0 x 8-0	36-15/32 x 93-1/2			
4-0 x 8-0	48-15/32 x 93-1/2			

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Classic Aluminum Wood Sliding Patio Door Replacement Parts

CHES/CHES-F

French Panel Assembly

Low-E Climate Control

Panel Size	Panel Dimensions	Active Operating Panels	Inactive Stationary Panels	Fixed Sidelite Panels
2-6 x Retro	30-15/32 x 76-11/16	Please note, replacement panels will be Energy Saver panels. Classic Sliding Patio Door, Replacing the Stationary and Operating Panels with new Energy Saver Panels		
2-8 x Retro	32-15/32 x 76-11/16			
3-0 x Retro	36-15/32 x 76-11/16			
4-0 x Retro	48-15/32 x 76-11/16			
2-6 x 6-8	30-1/2 x 78	ORDERING/SIZING 1) For ordering replacement stationary energy saver panel to replace a classic stationary panel please provide the exact width and height of your existing panel. 2) For ordering replacement active energy saver panel to replace a classic active panel, please provide the width and height of existing active panel. ADD 1/4" to the width measurement for ordering. Height is as measured. 3) Replacing both active and stationary panels will be a combination of the 2 above.		
2-8 x 6-8	32-1/2 x 78			
3-0 x 6-8	36-1/2 x 78			
4-0 x 6-8	48-1/2 x 78			
2-6 x 6-10	30-15/32 x 79-11/16			
2-8 x 6-10	32-15/32 x 79-11/16			
3-0 x 6-10	36-15/32 x 79-11/16			
4-0 x 6-10	48-15/32 x 79-11/16			
2-6 x 7-2	30-15/32 x 84			
2-8 x 7-2	32-15/32 x 84			
3-0 x 7-2	36-15/32 x 84			
4-0 x 7-2	48-15/32 x 84			
2-6 x 8-0	30-15/32 x 93-1/2			
2-8 x 8-0	32-15/32 x 93-1/2			
3-0 x 8-0	36-15/32 x 93-1/2			
4-0 x 8-0	48-15/32 x 93-1/2			

Low-E Sun Blocker

Panel Size	Panel Dimensions	Active Operating Panels	Inactive Stationary Panels	Fixed Sidelite Panels
2-6 x Retro	30-15/32 x 76-11/16	Please note, replacement panels will be Energy Saver panels. Classic Sliding Patio Door, Replacing the Stationary and Operating Panels with new Energy Saver Panels		
2-8 x Retro	32-15/32 x 76-11/16			
3-0 x Retro	36-15/32 x 76-11/16			
4-0 x Retro	48-15/32 x 76-11/16			
2-6 x 6-8	30-1/2 x 78	ORDERING/SIZING 1) For ordering replacement stationary energy saver panel to replace a classic stationary panel please provide the exact width and height of your existing panel. 2) For ordering replacement active energy saver panel to replace a classic active panel, please provide the width and height of existing active panel. ADD 1/4" to the width measurement for ordering. Height is as measured. 3) Replacing both active and stationary panels will be a combination of the 2 above.		
2-8 x 6-8	32-1/2 x 78			
3-0 x 6-8	36-1/2 x 78			
4-0 x 6-8	48-1/2 x 78			
2-6 x 6-10	30-15/32 x 79-11/16			
2-8 x 6-10	32-15/32 x 79-11/16			
3-0 x 6-10	36-15/32 x 79-11/16			
4-0 x 6-10	48-15/32 x 79-11/16			
2-6 x 7-2	30-15/32 x 84			
2-8 x 7-2	32-15/32 x 84			
3-0 x 7-2	36-15/32 x 84			
4-0 x 7-2	48-15/32 x 84			
2-6 x 8-0	30-15/32 x 93-1/2			
2-8 x 8-0	32-15/32 x 93-1/2			
3-0 x 8-0	36-15/32 x 93-1/2			
4-0 x 8-0	48-15/32 x 93-1/2			

CHES/CHES-F
 Classic Aluminum Wood
 Sliding Patio Doors

Classic Aluminum Wood Sliding Patio Door CHES/CHES-F

Replacement Parts



French Panel Assembly

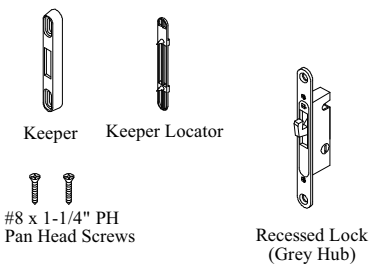
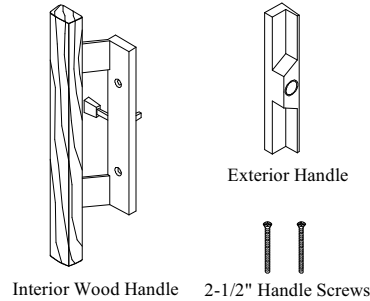
Insulating, Low-E, Low-E Climate Control, Low-E Super Sun BLocker

Panel Size	Panel Dimensions	Active Operating Panels	Inactive Stationary Panels	Fixed Sidelite Panels
2-6 x Retro	30-15/32 x 76-11/16	Please note, replacement panels will be Energy Saver panels. Classic Sliding Patio Door, Replacing the Stationary and Operating Panels with new Energy Saver Panels		
2-8 x Retro	32-15/32 x 76-11/16			
3-0 x Retro	36-15/32 x 76-11/16			
4-0 x Retro	48-15/32 x 76-11/16			
2-6 x 6-8	30-1/2 x 78	ORDERING/SIZING 1) For ordering replacement stationary energy saver panel to replace a classic stationary panel please provide the exact width and height of your existing panel. 2) For ordering replacement active energy saver panel to replace a classic active panel, please provide the width and height of existing active panel. ADD 1/4" to the width measurement for ordering. Height is as measured. 3) Replacing both active and stationary panels will be a combination of the 2 above.		
2-8 x 6-8	32-1/2 x 78			
3-0 x 6-8	36-1/2 x 78			
4-0 x 6-8	48-1/2 x 78			
2-6 x 6-10	30-15/32 x 79-11/16			
2-8 x 6-10	32-15/32 x 79-11/16			
3-0 x 6-10	36-15/32 x 79-11/16			
4-0 x 6-10	48-15/32 x 79-11/16			
2-6 x 7-2	30-15/32 x 84			
2-8 x 7-2	32-15/32 x 84			
3-0 x 7-2	36-15/32 x 84			
4-0 x 7-2	48-15/32 x 84			
2-6 x 8-0	30-15/32 x 93-1/2			
2-8 x 8-0	32-15/32 x 93-1/2			
3-0 x 8-0	36-15/32 x 93-1/2			
4-0 x 8-0	48-15/32 x 93-1/2			

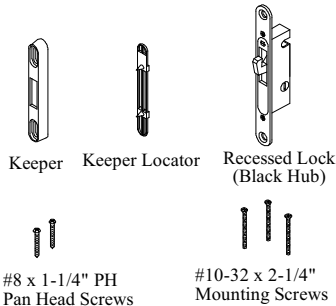
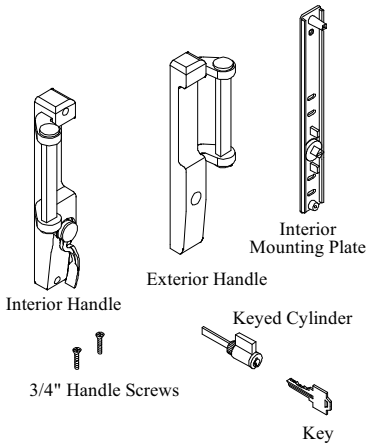
CHES/CHES-F
 Classic Aluminum Wood
 Sliding Patio Doors

Handle Packages

Sliding Patio Door Handle Packages
(Includes Items #34 - #36)



Standard Handle Package



Keyed Handle Package Upgrade

Qty.	Description	Part No.
Standard Black Handle Package (No Key Lock)		
1	Exterior Handle with Cylinder Hole (punch out)	019035
1	Interior Wood Handle with Lever Lock	
1	Recessed Lock - Grey	
1	Keeper Locator	022328
1	Keeper	
2	#8 x 1-1/4" PH Pan Head Screws	
2	2-5/16" Black Handle Screws (Wood Wood)	025704
2	2-1/2" Black Handle Screws (Aluminum Wood)	039629
1	Instruction Sheet	
Standard White Handle Package (No Key Lock)		
	Same as Standard Black Handle Package except with White Handle (Exterior and Interior) and White Handle Screws	024623
Antique Brass Keyed Handle Package (Upgrade)		
1	Exterior Handle with Cylinder Hole	019033
1	Interior Wood Handle with Lever Lock	
1	Interior Mounting Plate	011771
1	Recessed Lock - Black	
1	Keeper Locator	022328
1	Keyed Cylinder Package	
1	Keyed Cylinder	
2	Keys	
3	#10-32 x 2-1/8" Silver Mounting Screws (Wood Wood)	010533
2	3/4" Antique Brass Handle Screws	025682
1	Plastic Drill Guide	
1	Metal Drill Stop	
1	Keeper	
2	#8 x 1-1/4" PH Pan Head Screws	
3	#10-32 x 2-1/4" Silver Mounting Screws (Aluminum Wood)	010534
1	Instruction Sheet	
Brite Brass Keyed Handle Package (Upgrade)		
	Same as Antique Brass Keyed Handle Package except with Brite Brass Handle (Exterior and Interior) and Brite Brass Handle Screws	019034
2	3/4" Brite Brass Handle Screws	025705
White Handle Package (Upgrade)		
	Same as Antique Brass Keyed Handle Package except with White Handle (Exterior and Interior) and White Handle Screws	024622
2	3/4" White Handle Screws	010322
Bushing Replacement Kit for Fliplever (Upgrade)		
		012942

Note: Parts drawings not to scale.

Note: Handle packages are complete and some items are also sold as individual pieces.

Classic Aluminum Wood Sliding Patio Door

CHES/CHES-F Replacement Parts

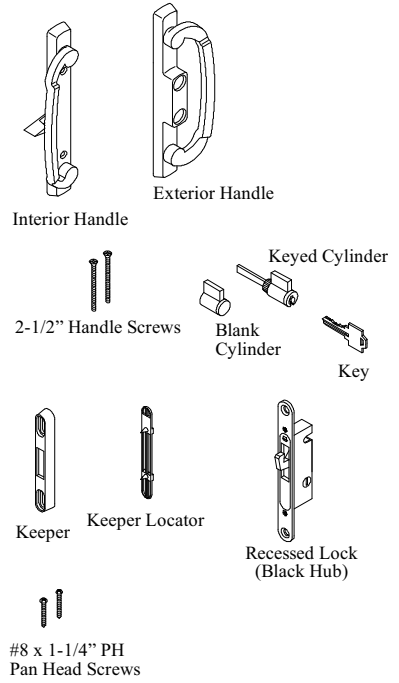


Handle Packages

Sliding Patio Door Handle Packages (Includes Items #34 - #36)

Qty.	Description	Part No.
	Antique Brass Keyed Elite Handle Package (Upgrade)	038544
1	Exterior Handle with Cylinder Holes	
1	Interior Handle with Lever Lock	
1	Recessed Lock - Black	
1	Keeper Locator	022328
1	Keyed Cylinder Package	
1	Keyed Cylinder	
1	Blank Cylinder	
2	Keys	
2	#8-32 x 2-5/16" Mounting Screws (Wood Wood)	010536
1	Keeper	
2	#8 x 1-1/4" Pan Head Screws	
2	#8-32 x 2-1/2" Antique Brass Mounting Screws (Aluminum Wood)	010535
1	Instruction Sheet	
	Brite Brass Keyed Elite Handle Package (Upgrade)	038543
	Same as Antique Brass Keyed Elite Handle Package except with Brite Brass Elite Handle (Exterior and Interior) and Bright Brass Handle Screws	
2	#8-32 x 2-1/2" Brite Brass Mounting Screws (Aluminum Wood)	010537
2	#8-32 x 2-5/16" Brite Brass Mounting Screws (Wood Wood)	010538
	White Keyed Elite Handle Package (Upgrade)	038545
	Same as Antique Brass Keyed Elite Handle Package except with White Elite Handle (Exterior and Interior) and White Handle Screws	
2	#8-32 x 2-1/2" White Mounting Screws (Aluminum Wood)	010532
2	#8-32 x 2-5/16" White Mounting Screws (Wood Wood)	010539
	Brushed Chrome Keyed Elite Handle Package (Upgrade)	071881
	Same as Antique Brass Keyed Elite Handle Package except with Satin Chrome Elite Handle (Exterior and Interior) and Satin Chrome Handle Screws	
	Polished Chrome Keyed Elite Handle Package (Upgrade)	085473
	Oil Rubbed Keyed Elite Handle Package (Upgrade)	085471

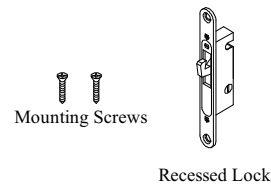
Please Note: Check for lead times when ordering



Note: Handle packages are complete and some items are also sold as individual pieces.

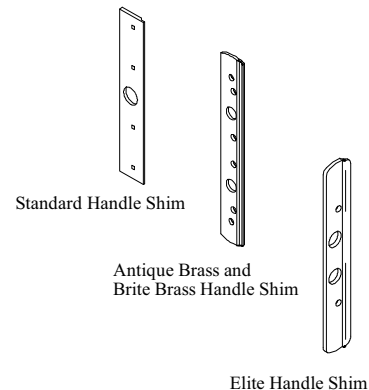
Lock Packages

Qty.	Description	Part No.
	Standard Recessed Lock Package - Gray Hub	019036
1	Recessed Lock	
2	Mounting Screws	
	Upgrade Recessed Lock Package - Black Hub	022190
1	Recessed Lock	
2	Mounting Screws	



Miscellaneous Options

Description	Part No.
Keyed Alike Cylinder	019274
Standard Handle Shim - White	019314
Standard Handle Shim - Bronze	019315
Standard Handle Shim - Sand	019316
Antique Brass and Brite Brass Handle Shim - White	019317
Antique Brass and Brite Brass Handle Shim - Bronze	019318
Antique Brass and Brite Brass Handle Shim - Sand	019319
Elite Handle Shim - White	038549
Elite Handle Shim - Bronze	038550
Elite Handle Shim - Sand	038551

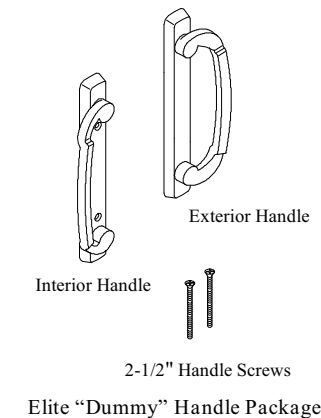
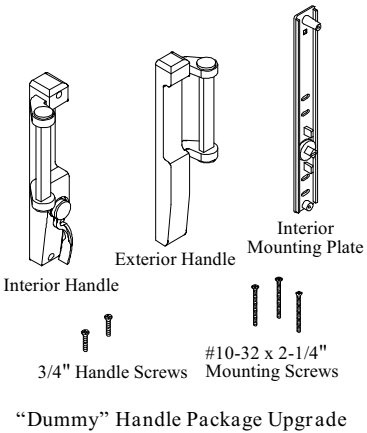
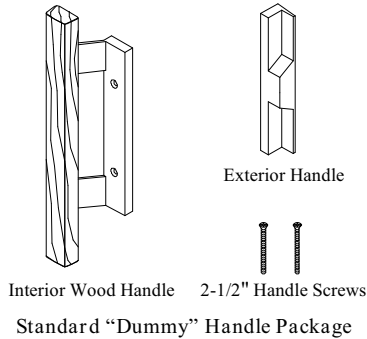


Shims are required for Aluminum Wood doors only and are included in frame package.

Note: Parts drawings not to scale.

OXXO "Dummy" Handle Packages

Sliding Patio Door OXXO "Dummy" Handle Packages



Qty.	Description	Part No.
	Standard Black OXXO "Dummy" Handle Package	019214
1	Exterior Handle	
1	Interior Wood Handle	
2	2-5/16" Black Handle Screws (Wood Wood)	025704
2	2-1/2" Black Handle Screws (Aluminum Wood)	039629
1	Instruction Sheet	
	Standard White OXXO "Dummy" Handle Package	024665
	Same as Standard Black "Dummy" Handle Package except with White Handle (Exterior and Interior) and White Handle Screws	
	Antique Brass OXXO "Dummy" Handle Package	019212
1	Exterior Handle without Cylinder Hole	
1	Interior Wood Handle with Lever Lock	
1	Interior Mounting Plate	011771
1	Mounting Hardware Package	
3	#10-32 x 2-1/8" Silver Mounting Screws (Wood Wood)	010533
2	3/4" Antique Brass Handle Screws	025682
1	Plastic Drill Guide	
1	Metal Drill Stop	
3	#10-32 x 2-1/4" Silver Mounting Screws (Aluminum Wood)	010534
1	Instruction Sheet	
	Brite Brass OXXO "Dummy" Handle Package	019213
	Same as Antique Brass "Dummy" Handle Package except with Brite Brass Handle (Exterior and Interior) and Brite Brass Handle Screws	
2	3/4" Brite Brass Handle Screws	025705
	White OXXO "Dummy" Handle Package	024669
	Same as Antique Brass "Dummy" Handle Package except with White Handle (Exterior and Interior) and White Handle Screws	
2	3/4" White Handle Screws	010322
	Antique Brass Elite OXXO "Dummy" Handle Package	038547
1	Exterior Handle without Cylinder Holes	
1	Interior Handle without Lever Lock	
2	#8-32 x 2-5/16" Mounting Screws (Wood Wood)	010536
2	#8-32 x 2-1/2" Antique Brass Mounting Screws (Aluminum Wood)	010535
	Brite Brass Elite OXXO "Dummy" Handle Package	038546
	Same as Antique Brass Elite "Dummy" Handle Package except with Brite Brass Elite Handle (Exterior and Interior) and Bright Brass Handle Screws	
2	#8-32 x 2-1/2" Brite Brass Mounting Screws (Aluminum Wood)	010537
2	#8-32 x 2-5/16" Brite Brass Mounting Screws (Wood Wood)	010538
	White Elite OXXO "Dummy" Handle Package	038548
	Same as Antique Brass Elite "Dummy" Handle Package except with White Elite Handle (Exterior and Interior) and White Handle Screws	
2	#8-32 x 2-1/2" White Mounting Screws (Aluminum Wood)	010532
2	#8-32 x 2-5/16" White Mounting Screws (Wood Wood)	010539
	Brushed Chrome Elite "Dummy" Handle Package	071888
	Polished Chrome Elite "Dummy" Handle Package	085474
	Oil Rubbed Elite "Dummy" Handle Package	085472

Note: Handle packages are complete and some items are also sold as individual pieces.

Note: Parts drawings not to scale.

Classic Aluminum Wood Sliding Patio Door

CHES/CHES-F

Replacement Parts



Hardware Packages

KD OXXO "Dummy" Hardware Package with White Foot Lock	035248	16.15
1 Foot Lock Package	038552	14.20
1 Foot Lock - White		
1 Keeper		
4 #8 x 1" PH Flat Head White Screws (Foot Lock)		
2 #8 x 1" PH Pan Head White Screws (Keeper)		
1 Foot Lock Shim - White	038554	0.40
1 4" Patio Door Bumper - Black	022510	0.70
2 Anti-Theft Brackets	025776	1.35
1 Dust Pad	037178	0.75
4 #10 x 1-1/2" PH FH Screws (Stationary Stop to Sill)	038118	0.10
8 #6 x 1-1/4" PH FH Screws (Head Stop)	074275	0.05
2 #8 x 5/8" PH FL Screw (Anti-Theft Bracket to Sill and Head)	076981	0.05
2 #8 x 1-1/2" PH FL Screws (Anti-Theft Brackets to Panel)	076007	0.20
7 #8 x 1-1/4" PH FH Screws (H-Channel to Screen)	011971	0.10
1 Guide Button package (2 guides, 2 screws & instructions)	013444	1.15
1 Instruction Sheet	038946	0.35

CHES/CHES-F
 Classic Aluminum Wood
 Sliding Patio Doors

Fastener Schedule

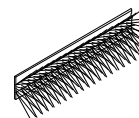
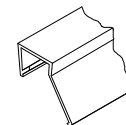
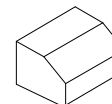
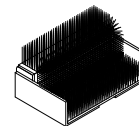
Description	Where Used	6-0* Qty.	Part No.
#10 x 1-1/2" PH FH Zinc Screw	Stationary stop to sill.	3	038118
#8 x 5/8" PH FL SS Screw	Anti-theft bracket to sill and head jamb.	2	076981
#8 x 1-1/2" PH FL SS Screw	Anti-theft bracket to panel.	2	070067
#6 x 1-1/4" PH FH Screw	Head stop to head jamb.	6	074275
#6 x 1-1/4" PH FH Screw	Vinyl interlock to meeting stiles.	7	074275
#6 x 3/4" PH FH Screw	Door roller to operating panel rail.	2	010608
#8 x 1-3/4" PH FH Screw	Sill corner key to side jamb.	6	011205
#8 x 1-1/4" PH FH Screw	Keeper to side jamb.	2	011971
#6 x 3/4" Glazing Bead Screw - Bronze	Glass bead to panel stiles and rails.	44	014798
#6 x 3/4" Glazing Bead Screw - White		44	014799
#6 x 3/4" Glazing Bead Screw - Sand		44	015583
#6 x 3/4" Glazing Bead Screw - Green		44	032141
#8 x 1-1/4" PH FH Screw	Recessed lock to panel.	2	010605

*Quantities are for 6-0 Patio Door.

Items #14 - #23

Weatherstripping/Miscellaneous

Item No.	Description	Where Used	Part No.
14	Dust Block Assembly Package (Sill Manufactured Prior to 2/19/96 only)	Center of Sill	022336
	Dust Block (Fiberglass Sill - Effective 2/19/96 only)	Center of Sill	037178
18	RETRO Tan Vinyl Side Stop Weatherstrip	Inside Side Stop on Side Jamb	013610
	6-6 (Old 6-8) Tan Vinyl Side Stop Weatherstrip	Inside Side Stop on Side Jamb	037394
	6-10 Tan Vinyl Side Stop Weatherstrip	Inside Side Stop on Side Jamb	013611
	7-2 Tan Vinyl Side Stop Weatherstrip	Inside Side Stop on Side Jamb	013616
	8-0 Tan Vinyl Side Stop Weatherstrip	Inside Side Stop on Side Jamb	037395
23	L/F Interlock Pile Weatherstrip	Channel in Interlock	010577
	L/F Interlock Pile Weatherstrip	Channel in Interlock on the French operating panel	024503



Continued on next page.....

Note: Parts drawings not to scale.

Classic Aluminum Wood Sliding Patio Door CHES/CHES-F Replacement Parts



Hardware Packages

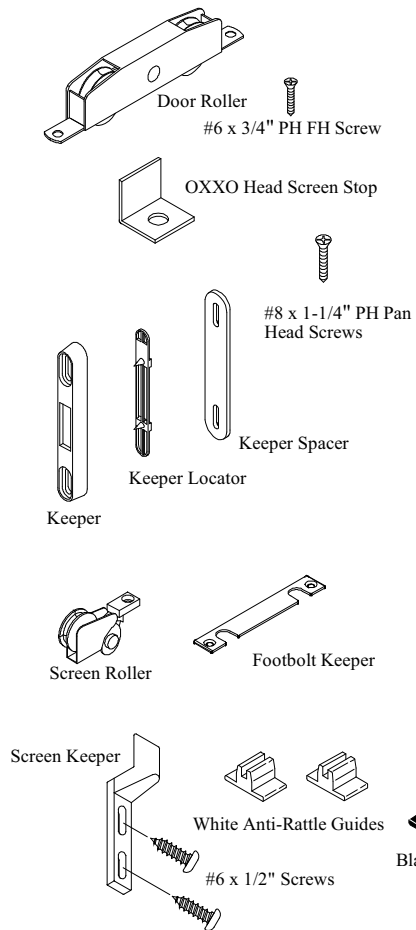
Miscellaneous Options

Qty.	Description	Part No.
	KD Sidelite Hardware Package (Fiberglass Sill - Effective 2/19/96)	013251
4	#10 x 1-1/2" PH FH Screws (Stationary Stop to Sill)	038118
6	#8 x 1-3/4" PH FH Screws (Wood Frame Together)	011205
13	#6 x 1-1/2" PH FH Screws (Sidelite to Door & Sill Corner Key to Side Jamb)	011637
1	Instruction Sheet	038496
	Sash Guide Button Package	013444
2	Guide Shoes	013272
2	#4 x 1/2" PH FH White Screws	012301
1	Instruction Sheet	038496
	Corner Key Package (Included in Frame Carton)	015155
2	Corner Keys	011675
2	#8 x 1-1/2" PH FH Screws	010524
	Nailing Fin Corner Pads (4 Included in each Frame Carton)	015186

Miscellaneous

Items #32 - #40 Sliding Patio Hardware

Item No.	Description	Part No.
32	Door Rollers	012021
Not Shown	OXXO Head Screen Stop	018885
36	Keeper	025706
Not Shown	Surface Mount Keeper Spacer (Service item)	010592
Not Shown	Keeper Locator	022328
Not Shown	Surface Mount Footbolt Keeper - Bronze	025700
Not Shown	Snap Plugs - Tan	010612
	Snap Plugs - White	037224
40	Screen Rollers - Bronze (pair)	025702
	Screen Rollers - White (pair)	025701
	Screen Rollers - Sand (pair)	025703
Not Shown	Screen Anti-Rattle/Keeper Package	096407
	Package Includes:	
	2 - White Anti-Rattle Guides	
	2 - Black Anti-Rattle Guides	
	1 - Screen Keeper	
	2 - #6 x 1/2" Screws	
Not Shown	Sliding Screen Handle Package	076101



Note: Parts drawings not to scale.

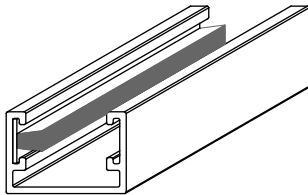
Miscellaneous

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Item #33

Weatherstripping/Miscellaneous

U-Channel with Weatherstrip
Located at Bottom of Operating Panel



Item No.	Description	Where Used	Part No.
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French Sliding

Standard Sliding (Narrow Stile)

Glass Size	Length	Part #
5-0	29 7/8"	098864
5-4	31 7/8"	098865
6-0	35 7/8"	098866
8-0	47 7/8"	098867

Glass Size	Length	Part #
5-0	29 1/4"	098860
5-4	31 1/4"	098861
6-0	35 1/4"	098862
8-0	47 1/4"	098863

Sliding Screen Pile	Channel in Screen Frame	035026
Sill Weep Plug	Between sill track and side jamb	076583
Foam Baffle	Inside stationary sill stop	076584

Note: Parts drawings not to scale.

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Classic Aluminum Wood Sliding Patio Door CHES/CHES-F

Replacement Parts



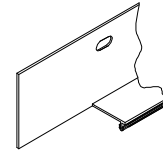
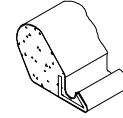
Miscellaneous

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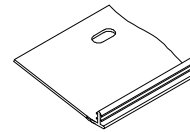
Items #8 - #45

Weatherstripping/Miscellaneous

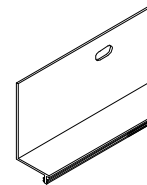
Item No.	Description	Where Used	Part No.
Not Shown	OXXO White Meeting Stile Foam Weatherstrip	Backside of Exterior Astragal Cap	015201
44	2-6 Head Nailing Fin		014713
	2-8 Head Nailing Fin		019496
	3-0 Head Nailing Fin		014714
	4-0 Head Nailing Fin		014715
	5-0 Head Nailing Fin		014716
	5-4 Head Nailing Fin		038566
	6-0 Head Nailing Fin		014717
	8-0 Head Nailing Fin		014718
	7-6 OXO Head Nailing Fin		019501
	8-0 OXO Head Nailing Fin		019502
	9-0 OXO Head Nailing Fin		019503
	12-0 OXO Head Nailing Fin		019504
	10-0 OXXO Head Nailing Fin		015163
	12-0 OXXO Head Nailing Fin		015164
	16-0 OXXO Head Nailing Fin		015165
8	2-6 Sill Nailing Fin		037256
	2-8 Sill Nailing Fin		013128
	3-0 Sill Nailing Fin		037258
	4-0 Sill Nailing Fin		037259
	5-0 Sill Nailing Fin		037260
	5-4 Sill Nailing Fin		013130
	6-0 Sill Nailing Fin		037262
	8-0 Sill Nailing Fin		037263
	7-6 OXO Sill Nailing Fin		019390
	8-0 OXO Sill Nailing Fin		019792
	9-0 OXO Sill Nailing Fin		039567
	12-0 OXO Sill Nailing Fin		039568
	10-0 OXXO Sill Nailing Fin		037264
	12-0 OXXO Sill Nailing Fin		037265
	16-0 OXXO Sill Nailing Fin		037266
45	RETRO Side Nailing Fin (2 required)		014281
	6-6 (Old 6-8) Side Nailing Fin (2 required)		012213
	6-10 Side Nailing Fin (2 required)		014305
	7-2 Side Nailing Fin (2 required)		014306
	8-0 Side Nailing Fin (2 required)		014712
	L/F Patio Door Nailing Fin		012204
	L/F Patio Drip Cap - White		024632
	L/F Patio Drip Cap - Eggshell		072703
	L/F Patio Drip Cap - Bronze		024633
	L/F Patio Drip Cap - Sand		024634
	L/F Patio Drip Cap - Green		032014
	L/F Patio Drip Cap - Brick Red		072875



Head Nailing Fin



Sill Nailing Fin



Side Nailing Fin

Note: Parts drawings not to scale.



Classic Aluminum Wood Sliding Patio Door Replacement Parts

CHES/CHES-F

Elevations

Please note, replacement panels will be Energy Saver panels.

Stationary

UNIT SIZE		WOOD	34	36	40	52
ROUGH OPENING			32 3/8	34 3/8	38 3/8	50 3/8
FRAME SIZE			31 7/8	33 7/8	37 7/8	49 7/8
GLASS SIZE			24 1/2	26 1/2	30 1/2	42 1/2
UNIT SIZE		CLAD	31 7/8	33 7/8	37 7/8	49 7/8
ROUGH OPENING			32 3/8	34 3/8	38 3/8	50 3/8
FRAME SIZE			31 7/8	33 7/8	37 7/8	49 7/8
GLASS SIZE			24 1/2	26 1/2	30 1/2	42 1/2

			2-6	2-8	3-0	4-0
WOOD	73 13/16	6-0				
	72 15/16					
	72 7/16					
	65 3/4					
CLAD	72 13/16	RETRO FIT				
	73 5/16					
	72 13/16					
	65 3/4					
WOOD	80 1/2	6-10				
	79 5/8					
	79 1/8					
	72 7/16					
CLAD	79 1/2	7-2				
	80					
	79 1/2					
	72 7/16					
WOOD	83 1/2	8-0				
	82 5/8					
	82 1/8					
	75 7/16					
CLAD	82 1/2	WOOD				
	83					
	82 1/2					
	75 7/16					
WOOD	87 13/16	WOOD				
	86 15/16					
	86 7/16					
	79 3/4					
CLAD	86 13/16	WOOD				
	87 3/16					
	86 13/16					
	79 3/4					
WOOD	97 5/16	WOOD				
	96 7/16					
	95 15/16					
	89 1/4					
CLAD	96 5/16	WOOD				
	96 13/16					
	96 5/16					
	89 1/4					

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Classic Aluminum Wood
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Replacement Parts



Elevations

Please note, replacement panels will be Energy Saver panels.

2-Wide

WOOD		60 11/16	64 11/16	72 11/16	96 11/16
UNIT SIZE		60 11/16	64 11/16	72 11/16	96 11/16
ROUGH OPENING	WOOD	59 1/16	63 1/16	71 1/16	95 1/16
FRAME SIZE		58 9/16	62 9/16	70 9/16	94 9/16
GLASS SIZE		24 1/2	26 1/2	30 1/2	42 1/2
CLAD		58 9/16	62 9/16	70 9/16	94 9/16
UNIT SIZE		58 9/16	62 9/16	70 9/16	94 9/16
ROUGH OPENING		59 1/16	63 1/16	71 1/16	95 1/16
FRAME SIZE		58 9/16	62 9/16	70 9/16	94 9/16
GLASS SIZE		24 1/2	26 1/2	30 1/2	42 1/2

		5-0	5-4	6-0	8-0
WOOD	6-0				
	RETRO FIT				
	6-10				
	7-2				
	8-0				

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Classic Aluminum Wood Sliding Patio Door Replacement Parts

CHES/CHES-F

Elevations

Please note, replacement panels will be Energy Saver panels.

3-Wide

UNIT SIZE		WOOD	91 11/16	97 11/16	109 11/16
ROUGH OPENING			90 1/16	96 1/16	108 1/16
FRAME SIZE			89 9/16	95 9/16	107 9/16
GLASS SIZE			24 1/2	26 1/2	30 1/2
UNIT SIZE		CLAD	89 9/16	95 9/16	107 9/16
ROUGH OPENING			90 1/16	96 1/16	108 1/16
FRAME SIZE			89 9/16	95 9/16	107 9/16
GLASS SIZE			24 1/2	26 1/2	30 1/2
			7-6 (5-0/2-6)	8-0 (5-4/2-8)	9-0 (6-0/3-0)
73 13/16 72 15/16 72 7/16 65 3/4	72 13/16 73 5/16 72 13/16 65 3/4	6-0			
80 1/2 79 5/8 79 1/8 72 7/16	79 1/2 80 79 1/2 72 7/16	RETRO FIT			
83 1/2 82 5/8 82 1/8 75 7/16	82 1/2 83 82 1/2 75 7/16	6-10			
87 13/16 86 15/16 86 7/16 79 3/4	86 13/16 87 3/16 86 13/16 79 3/4	7-2			
97 5/16 96 7/16 95 15/16 89 1/4	96 5/16 96 13/16 96 5/16 89 1/4	8-0			
WOOD	CLAD				

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Replacement Parts



Elevations

Please note, replacement panels will be Energy Saver panels.

3-Wide

UNIT SIZE		WOOD	145 11/16
ROUGH OPENING			144 1/16
FRAME SIZE			143 9/16
GLASS SIZE			42 1/2
		CLAD	143 9/16
		ROUGH OPENING	144 1/16
		FRAME SIZE	143 9/16
		GLASS SIZE	42 1/2
			12-0 (8-0/4-0)
73 13/16 72 15/16 72 7/16 65 3/4	72 13/16 73 5/16 72 13/16 65 3/4	6-0	
80 1/2 79 5/8 79 1/8 72 7/16	79 1/2 80 79 1/2 72 7/16	RETRO FIT	
83 1/2 82 5/8 82 1/8 75 7/16	82 1/2 83 82 1/2 75 7/16	6-10	
87 13/16 86 15/16 86 7/16 79 3/4	86 13/16 87 3/16 86 13/16 79 3/4	7-2	
97 5/16 96 7/16 95 15/16 89 1/4	96 5/16 96 13/16 96 5/16 89 1/4	8-0	
WOOD	CLAD		

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Classic Aluminum Wood Sliding Patio Door Replacement Parts

CHES/CHES-F

Elevations

Please note, replacement panels will be Energy Saver panels.

4-Wide

UNIT SIZE		WOOD	117 11/16	141 11/16
ROUGH OPENING			116 1/16	140 1/16
FRAME SIZE			115 9/16	139 9/16
GLASS SIZE			24 1/2	30 1/2
UNIT SIZE		CLAD	115 9/16	139 9/16
ROUGH OPENING			116 1/16	140 1/16
FRAME SIZE			115 9/16	139 9/16
GLASS SIZE			24 1/2	30 1/2

		10-0	12-0
WOOD	CLAD	6-0	6-0
		RETRO FIT	RETRO FIT
		6-10	6-10
		7-2	7-2
		8-0	8-0

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CHES/CHES-F

Replacement Parts



Elevations

Please note, replacement panels will be Energy Saver panels.

4-Wide

WOOD		CLAD	
UNIT SIZE	ROUGH OPENING	UNIT SIZE	ROUGH OPENING
FRAME SIZE	GLASS SIZE	FRAME SIZE	GLASS SIZE
189 11/16	188 1/16	187 9/16	188 1/16
187 9/16	187 9/16	187 9/16	187 9/16
42 1/2	42 1/2	42 1/2	42 1/2
16-0			
73 13/16	72 13/16	72 13/16	72 13/16
72 15/16	73 5/16	73 5/16	73 5/16
72 7/16	72 13/16	72 13/16	72 13/16
65 3/4	65 3/4	65 3/4	65 3/4
		6-0	
80 1/2	79 1/2	80	80
79 5/8	80	79 1/2	79 1/2
79 1/8	79 1/2	72 7/16	72 7/16
72 7/16	72 7/16	72 7/16	72 7/16
		RETRO FIT	
83 1/2	82 1/2	83	83
82 5/8	83	82 1/2	82 1/2
82 1/8	82 1/2	75 7/16	75 7/16
75 7/16	75 7/16	75 7/16	75 7/16
		6-10	
87 13/16	86 13/16	87 3/16	87 3/16
86 15/16	87 3/16	86 13/16	86 13/16
86 7/16	86 13/16	79 3/4	79 3/4
79 3/4	79 3/4	79 3/4	79 3/4
		7-2	
97 5/16	96 5/16	96 13/16	96 13/16
96 7/16	96 13/16	96 5/16	96 5/16
95 15/16	96 5/16	89 1/4	89 1/4
89 1/4	89 1/4	89 1/4	89 1/4
		8-0	
WOOD	CLAD		

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CHES/CHES-F

Elevations

Please note, replacement panels will be Energy Saver panels.

French Stationary

		WOOD	34 15/16	36 15/16	40 15/16	52 15/16			
UNIT SIZE			34 15/16	36 15/16	40 15/16	52 15/16			
ROUGH OPENING			32 3/8	34 3/8	38 3/8	50 3/8			
FRAME SIZE			31 7/8	33 7/8	37 7/8	49 7/8			
GLASS SIZE			21 9/16	23 9/16	27 9/16	39 9/16			
		CLAD	31 7/8	33 7/8	37 7/8	49 7/8			
UNIT SIZE			31 7/8	33 7/8	37 7/8	49 7/8			
ROUGH OPENING			32 3/8	34 3/8	38 3/8	50 3/8			
FRAME SIZE			31 7/8	33 7/8	37 7/8	49 7/8			
GLASS SIZE			21 9/16	23 9/16	27 9/16	39 9/16			
			2-6	2-8	3-0	4-0			
WOOD	CLAD	6-0							
			RETRO FIT						
				6-10					
					7-2				
						8-0			

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Replacement Parts



Elevations

Please note, replacement panels will be Energy Saver panels.

French 2-Wide

WOOD		60 11/16	64 11/16	72 11/16	96 11/16
UNIT SIZE		60 11/16	64 11/16	72 11/16	96 11/16
ROUGH OPENING		59 1/16	63 1/16	71 1/16	95 1/16
FRAME SIZE		58 9/16	62 9/16	70 9/16	94 9/16
GLASS SIZE		22 1/2	24 1/2	28 1/2	40 1/2
CLAD		58 9/16	62 9/16	70 9/16	94 9/16
UNIT SIZE		58 9/16	62 9/16	70 9/16	94 9/16
ROUGH OPENING		59 1/16	63 1/16	71 1/16	95 1/16
FRAME SIZE		58 9/16	62 9/16	70 9/16	94 9/16
GLASS SIZE		22 1/2	24 1/2	28 1/2	40 1/2

		5-0	5-4	6-0	8-0
WOOD	6-0				
	RETRO FIT				
	6-10				
	7-2				
	8-0				

WOOD	CLAD
73 13/16 72 15/16 72 7/16 62	72 13/16 73 5/16 72 13/16 62
80 1/2 79 5/8 79 1/8 68 11/16	79 1/2 80 79 1/2 68 11/16
83 1/2 82 5/8 82 1/8 68 11/16	82 1/2 83 82 1/2 68 11/16
87 13/16 86 15/16 86 7/16 73	86 13/16 87 3/16 86 13/16 73
97 5/16 96 7/16 95 15/16 82 1/2	96 5/16 96 13/16 96 5/16 82 1/2

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Classic Aluminum Wood Sliding Patio Door Replacement Parts

CHES/CHES-F

Elevations

Please note, replacement panels will be Energy Saver panels.

French 3-Wide

UNIT SIZE		92 5/8	98 5/8	110 5/8		
ROUGH OPENING		90 1/16	96 1/16	108 1/16		
FRAME SIZE		89 9/16	95 9/16	107 9/16		
GLASS SIZE		22 1/2 / 22 1/2 / 21 9/16	24 1/2 / 24 1/2 / 23 9/16	28 1/2 / 28 1/2 / 27 9/16		
WOOD	UNIT SIZE	89 9/16	95 9/16	107 9/16		
	ROUGH OPENING	90 1/16	96 1/16	108 1/16		
	FRAME SIZE	89 9/16	95 9/16	107 9/16		
	GLASS SIZE	22 1/2 / 22 1/2 / 21 9/16	24 1/2 / 24 1/2 / 23 9/16	28 1/2 / 28 1/2 / 27 9/16		
			7-6 (5-0/2-6)	8-0 (5-4/2-8)	9-0 (6-0/3-0)	
CLAD	UNIT SIZE	89 9/16	95 9/16	107 9/16		
	ROUGH OPENING	90 1/16	96 1/16	108 1/16		
	FRAME SIZE	89 9/16	95 9/16	107 9/16		
	GLASS SIZE	22 1/2 / 22 1/2 / 21 9/16	24 1/2 / 24 1/2 / 23 9/16	28 1/2 / 28 1/2 / 27 9/16		
			7-6 (5-0/2-6)	8-0 (5-4/2-8)	9-0 (6-0/3-0)	
	73 13/16 72 15/16 72 7/16 62	72 13/16 73 5/16 72 13/16 62	6-0			
	80 1/2 79 5/8 79 1/8 68 11/16	79 1/2 80 79 1/2 68 11/16	RETRO FIT			
	83 1/2 82 5/8 82 1/8 68 11/16	82 1/2 83 82 1/2 68 11/16	6-10			
	87 13/16 86 15/16 86 7/16 73	86 13/16 87 3/16 86 13/16 73	7-2			
	97 5/16 96 7/16 95 15/16 82 1/2	96 5/16 96 13/16 96 5/16 82 1/2	8-0			

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Replacement Parts



Elevations

Please note, replacement panels will be Energy Saver panels.

French 3-Wide

UNIT SIZE		WOOD	146 5/8
ROUGH OPENING			144 1/16
FRAME SIZE			143 9/16
GLASS SIZE			40 1/2 / 40 1/2 / 39 9/16
		CLAD	
			143 9/16
			144 1/16
			143 9/16
			40 1/2 / 40 1/2 / 39 9/16
			12-0 (8-0/4-0)
73 13/16	72 13/16	6-0	
72 15/16	73 5/16		
72 7/16	72 13/16		
62	62		
80 1/2	79 1/2	RETRO FIT	
79 5/8	80		
79 1/8	79 1/2		
68 11/16	68 11/16		
83 1/2	82 1/2	6-10	
82 5/8	83		
82 1/8	82 1/2		
68 11/16	68 11/16		
87 13/16	86 13/16	7-2	
86 15/16	87 3/16		
86 7/16	86 13/16		
73	73		
97 5/16	96 5/16	8-0	
96 7/16	96 13/16		
95 15/16	96 5/16		
82 1/2	82 1/2		
		WOOD	CLAD

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Classic Aluminum Wood Sliding Patio Door Replacement Parts

CHES/CHES-F

Elevations

Please note, replacement panels will be Energy Saver panels.

French 4-Wide

UNIT SIZE		WOOD	117 11/16	141 11/16
ROUGH OPENING			116 1/16	140 1/16
FRAME SIZE			115 9/16	139 9/16
GLASS SIZE			22 1/2	28 1/2
UNIT SIZE		CLAD	115 9/16	139 9/16
ROUGH OPENING			116 1/16	140 1/16
FRAME SIZE			115 9/16	139 9/16
GLASS SIZE			22 1/2	28 1/2

		10-0		12-0				
WOOD	CLAD	6-0						
			RETROFIT					
				6-10				
					7-2			
						8-0		

WOOD	CLAD
73 13/16 72 15/16 72 7/16 62	72 13/16 73 5/16 72 13/16 62
80 1/2 79 5/8 79 1/8 68 11/16	79 1/2 80 79 1/2 68 11/16
83 1/2 82 5/8 82 1/8 68 11/16	82 1/2 83 82 1/2 68 11/16
87 13/16 86 15/16 86 7/16 73	86 13/16 87 3/16 86 13/16 73
97 5/16 96 7/16 95 15/16 82 1/2	96 5/16 96 13/16 96 5/16 82 1/2

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CHES/CHES-F

Replacement Parts



Elevations

Please note, replacement panels will be Energy Saver panels.

French 4-Wide

WOOD		CLAD	
UNIT SIZE	189 11/16	UNIT SIZE	187 9/16
ROUGH OPENING	188 1/16	ROUGH OPENING	188 1/16
FRAME SIZE	187 9/16	FRAME SIZE	187 9/16
GLASS SIZE	40 1/2	GLASS SIZE	40 1/2

WOOD		CLAD	
UNIT SIZE	189 11/16	UNIT SIZE	187 9/16
ROUGH OPENING	188 1/16	ROUGH OPENING	188 1/16
FRAME SIZE	187 9/16	FRAME SIZE	187 9/16
GLASS SIZE	40 1/2	GLASS SIZE	40 1/2

WOOD		CLAD	
73 13/16	72 13/16	6-0	
72 15/16	73 5/16	6-0	
72 7/16	72 13/16	6-0	
62	62	6-0	
		6-0	
80 1/2	79 1/2	RETRO FIT	
79 5/8	80	RETRO FIT	
79 1/8	79 1/2	RETRO FIT	
68 11/16	68 11/16	RETRO FIT	
		RETRO FIT	
83 1/2	82 1/2	6-10	
82 5/8	83	6-10	
82 1/8	82 1/2	6-10	
68 11/16	68 11/16	6-10	
		6-10	
87 13/16	86 13/16	7-2	
86 15/16	87 3/16	7-2	
86 7/16	86 13/16	7-2	
73	73	7-2	
		7-2	
97 5/16	96 5/16	8-0	
96 7/16	96 13/16	8-0	
95 15/16	96 5/16	8-0	
82 1/2	82 1/2	8-0	
		8-0	

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